

Work Order ID 86317

June-27-12 9:50:10 AM

Ship today

86317

Page 1

Item ID: D350-766-021

Accept

N900040100

Setup

Start

NS1

Revision ID:

Stop

NS2

Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 6/27/12

Start Qty: 1.00

1

Cust Item ID:

Required Date: 6/27/12

Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN-D350-766

C

100

0.00

100

DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D350-766-021 CHG001

6/27/12

MLJ 12/06/27

(2)

110

Pick Kit

0.00

110

Packaging

Packaging

Memo

0.00

2x

SP 12-6-27

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Quality Control

Memo

0.00

6/27/12

(2)

Work Order ID 86317


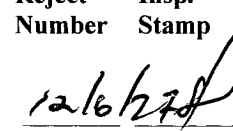
86317

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June-27-12 9:50:10 AM

Item ID: D350-766-021 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Interior Protector (Aft Baggage Protector)
 Start Date: 6/27/12 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 6/27/12 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D350-766-021								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

MC5 12/06/27

Mr
12-06-27

Picklist Print

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Work Order ID: 86317

Parent Item: D350-766-021

Parent Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 6/27/12

Required Date: 6/27/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3889-041 Panel, Floor		Manufactured	No			110	Each	1.0000	1	1			B 863355
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		1							
				84392		1							
D3890-041 Panel, Side		Manufactured	No			110	Each	0.0000	1				B 822995
D3891-041 Panel, Fwd LH		Manufactured	No			110	Each	0.0000	1				B 822996
D3891-042 Panel, Fwd RH		Manufactured	No			110	Each	0.0000	1				B 822997
D3944-041 Placard		Manufactured	No			110	Each	8.0000	1				B 50485
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST074		8							
				50785		8							
D3945-041 Bracket		Manufactured	No			110	Each	20.0000	4				B 8
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST074		20							
				69374		10							
				82998		10							
D3948-041 Plate, Anchor		Manufactured	No			110	Each	11.0000	3				B 126-27
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST074		11							
				81016		11							

Picklist Print

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Work Order ID: 86317

Parent Item: D350-766-021


Parent Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 6/27/12

Required Date: 6/27/12

Start Qty: 1.00

Required Qty: 1.00

 AN525-10R7
Screw

Purchased No

110 Each 228.0000

14

14 28x



Location

Loc Qty

Loc Code

ST345

228

115371

7

118686

100

120833

2

121390

119

Purchased No

110 Each 23.0000

4 28x 8x



Location

Loc Qty

Loc Code

ST345

23

110023

13

121524

10

Purchased No

110 Each 206.0000

8 2 1/4



Location

Loc Qty

Loc Code

ST331

206

106578

104

108738

2

112314

100

Purchased No

110 Each 72.0000

8 1 1/2 3288 8x

12-6-27

Location

Loc Qty

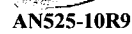
Loc Code

ST332

72

116022

72

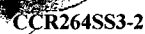
 AN525-10R9
Screw

Purchased No

110 Each 23.0000

4 28x 8x



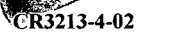
 CCR264SS3-2
Rivet, Cherry

Purchased No

110 Each 206.0000

8 2 1/4



 CR3213-4-02
CHERRY RIVET

Purchased No

110 Each 72.0000

8 1 1/2 3288 8x

12-6-27

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Work Order ID: 86317

Parent Item: D350-766-021

Parent Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 6/27/12

Required Date: 6/27/12

Start Qty: 1.00

Required Qty: 1.00

CR3523-4-02

Purchased No

110 Each 608.0000

12

24. SP

RIVET

Location	Loc Qty	Loc Code
GA	84	
121114	84	
ST332	524	
116391	5	
116893	3	
116915	1	
120308	100	
120422	15	
120873	400	

24k

GR3523-4-03

Purchased No

110 Each 79.0000

16

1632 SP

RIVET

Location	Loc Qty	Loc Code
ST331	51	
120521	51	
ST332	28	
112991	10	
116373	18	

32

MS21059L3

Purchased No

110 Each 277.0000

8

m121185 SP

Nut Plate

Location	Loc Qty	Loc Code
302	33	
121185	33	
ST301	28	
118614	8	
119546	20	
ST302	216	
106042	2	
120308	13	
120833	1	
121444	100	
121524	100	

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Work Order ID: 86317

Parent Item: D350-766-021

Parent Item Name: Interior Protector (Aft Baggage Protector)

Start Date: 6/27/12

Required Date: 6/27/12

Start Qty: 1.00

Required Qty: 1.00

D3948-043

Plate, Anchor

Manufactured No

110 Each 9.0000

Location

Loc Qty

Loc Code

ST095

9

69376

1

82999

8

8. 8075-16-27 J

IX
37x

4.0 WEIGHT AND BALANCE

The following is the weight increase associated with the Interior Trim Kits. Be sure to subtract the weight of any parts removed.

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D350-766-011 Interior Trim Kit (Aft Bulkhead Trim Kit)	13.2 lb 6.0 kg	0 in 0 m	0 in-lb 0 m-kg	113 in 2.87 m	1492 in-lb 17.2 m-kg
D350-766-013 Interior Trim Kit (Ceiling Trim Kit)	11.0 lb 5.0 kg	0 in 0 m	0 in-lb 0 m-kg	91 in 2.31 m	1001 in-lb 11.6 m-kg
D350-766-015 Interior Trim Kit (Canopy Post Trim Kit)	5.2 lb 2.4 kg	0 in 0 m	0 in-lb 0 m-kg	42 in 1.07 m	218 in-lb 2.6 m-kg
D350-766-021 Interior Protector Kit (Aft Baggage Protector Kit)	14.3 lb 6.5 kg	2.77 in 0.07 m	39.6 in-kg 0.46 m-kg	168 in 4.27 m	2402 in-lb 27.8 m-kg

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -021	Part Number	Description
X				D350-766-011	INTERIOR TRIM KIT (AFT BULKHEAD TRIM KIT)
	X			D350-766-013	INTERIOR TRIM KIT (CEILING TRIM KIT)
		X		D350-766-015	INTERIOR TRIM KIT (CANOPY POST TRIM KIT)
			X	D350-766-021	INTERIOR PROTECTOR KIT (AFT BAGGAGE PROTECTOR KIT)
1				D3655-1	PANEL
1				D3655-3	PANEL
	1			D3656-1	PANEL
	1			D3656-3	PANEL
			1	D3889-041	PANEL, FLOOR
			1	D3890-041	PANEL, WALL
			1	D3891-041	PANEL, FWD LH
			1	D3891-042	PANEL, FWD RH
			1	D3944-1	PLACARD
			4	D3945-041	BRACKET
		1		D3946-1	PANEL, CENTER POST
		1		D3947-1	PANEL, UPPER LH POST
		1		D3947-2	PANEL, UPPER RH POST
		1		D3947-3	PANEL, LOWER LH POST
		1		D3947-4	PANEL, LOWER RH POST
			3	D3948-041	PLATE, ANCHOR
			4	D3948-043	PLATE, ANCHOR
			14	AN525-10R7	SCREW
			4	AN525-10R9	SCREW
2				AN526-1032R12	SCREW
2				AN526-1032R20	SCREW
	15			AN526-1032R9	SCREW
			8	CCR264SS3-2	RIVET
	30			CCR264SS3-3	RIVET
8				CCR274SS3-4	RIVET
			8	CR3213-4-02	RIVET (OR M7885/2-4-02)
			12	CR3523-4-02	RIVET (OR M7885/4-4-02)
			6	CR3523-4-03	RIVET (OR M7885/4-4-03)
4	15		4	MS21059L3	NUTPLATE (OR MS21059-3)

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Revision: C

Date: 09.06.08